

# Work Order ID 106594

Monday, September 09, 2013 11:06:23 AM

D 4 9 0 1 - 0 4 2

\*106594\*

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Item ID: D4901-042

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Aft Skipaw Assembly, RH

Start Date: 9/9/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 9/11/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date:

*13-9-9*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4901

A

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*1*

*Ø*

*FF*

*13-09-17*

120

0.00

\*120\*

Small Fab

Memo

0.00

Small Fab

ASSEMBLE SKIPAW AS PER DWG

*1*

*Ø*

*FF*

*13-09-17*

130

QC5- Inspect part completeness to step on W/O

0.00

\*130\*

QC

Memo

0.00

Quality Control

DAS  
16  
9-89

*13/09/19*

*(X1)*

**\*106594\***

Monday, September 09, 2013 11:06:23 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop **\*NS2\***

**Start Date:** 9/9/2013      **Start Qty:** 1.00      **\*1\***

**Required Date: 9/11/2013      Req'd Qty: 1.00      \*1\***

**Reference:**

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

**Insp.  
Stamp**

**\*140\***

PP 106588<sup>0.00</sup>

0.00

**\*150\***

0.00

13/9/20 *[Signature]*  
MMF  
13-9-19

# Picklist Print

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Work Order ID: 106594

Parent Item: D4901-042

Parent Item Name: Aft Skipaw Assembly, RH

Start Date: 9/9/2013

Required Date: 9/11/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.08.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>Q</i> D4901-2 Aft Skipaw, RH		Manufactured	No	105009		110	Each	0.0000	1	1		FF 13-09-17	
D4904-043 Aft Wearplate Assembly		Manufactured	No	106598		110	Each	0.0000	1	1		FF 13-09-17	
D4915-1 Skidtube Support		Manufactured	No	106335		110	Each	0.0000	1	1		FF 13-09-17	
AN4-11A Bolt		Purchased	No			110	Each	317.0000	4	4		FF 13-09-17	

## Location

## Loc Qty

## Loc Code

FG	20	
120731	20	
ST356	143	
M126073	43	
M126105	100	
ST514	104	
M126333	104	4
ST517	50	
124221	50	

# Picklist Print

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Work Order ID: 106594

Parent Item: D4901-042

Parent Item Name: Aft Skipaw Assembly, RH

Start Date: 9/9/2013

Required Date: 9/11/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No 110 Each 512.0000 2 2 FF 13-09-17  
Bolt

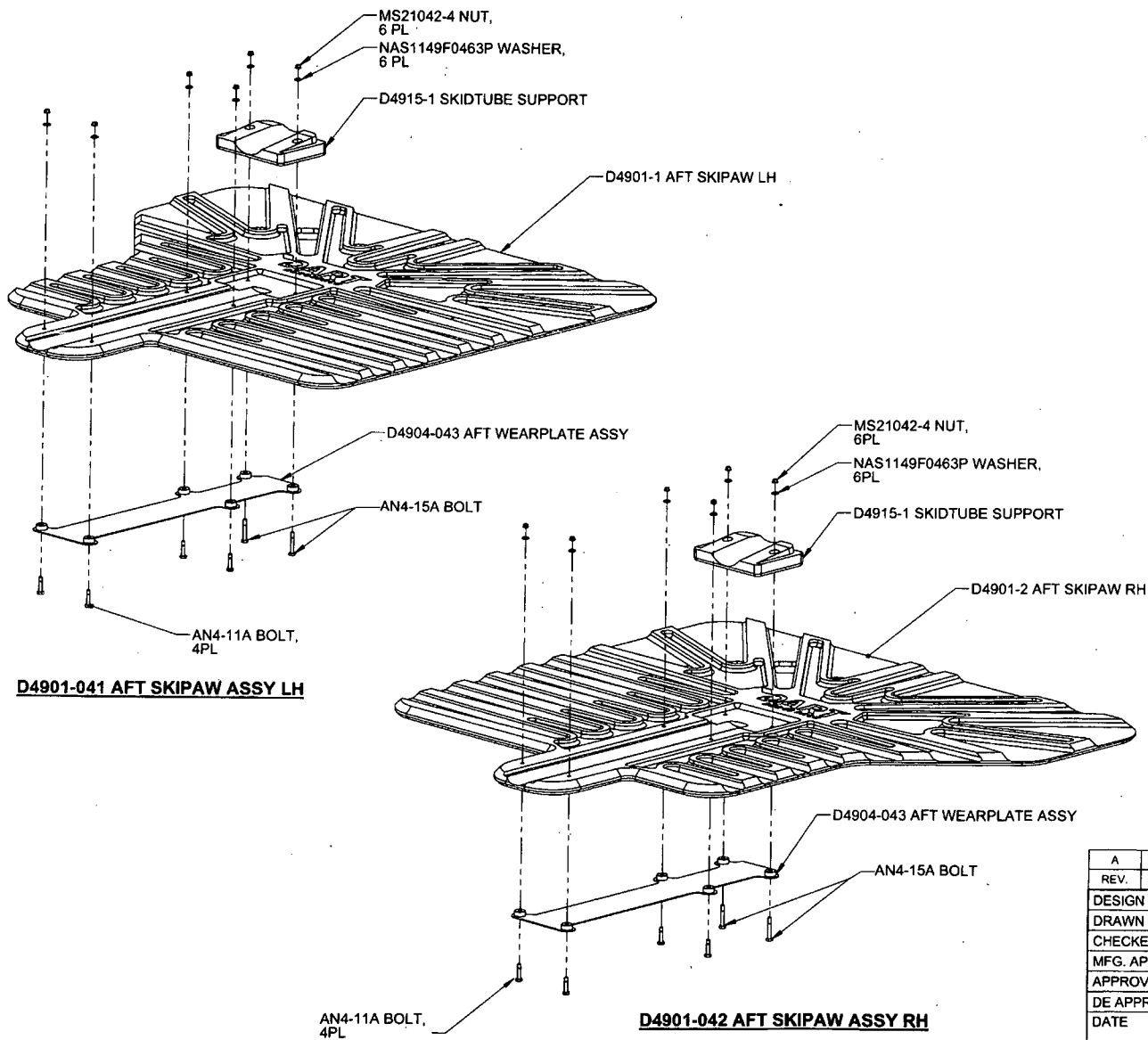
Location	Loc Qty	Loc Code
FP001	4	
122141	4	
GA	100	
120449	100	
ST357	9	
123900	1	
m125709	2	
m125750	6	
ST514	399	
123525	13	
m126105	386	

X MS21042-4 MS21042L4 Purchased No 110 Each 664.0000 6 6 FF 13-09-17  
Nut

Location	Loc Qty	Loc Code
ST314 126275	664	
104683	3	
119124	661	

NAS1149F0463P Purchased No 110 Each 531.0000 6 6 FF 13-09-17  
Washer

Location	Loc Qty	Loc Code
ST295	531	
124859	531	



ITEM	QTY	P/N	DESCRIPTION
	X	D4901-041	AFT SKIPAW ASSY LH
1	1	D4901-1	AFT SKIPAW LH
2	1	D4904-043	AFT WEARPLATE ASSY
3	1	D4915-1	SKIDTUBE SUPPORT
4	4	AN4-11A	BOLT
5	2	AN4-15A	BOLT
6	6	MS21042-4	NUT
7	6	NAS1149F0463P	WASHER (AN960JD416)

ITEM	QTY	P/N	DESCRIPTION
	X	D4901-042	AFT SKIPAW ASSY RH
1	1	D4901-2	AFT SKIPAW RH
2	1	D4904-043	AFT WEARPLATE ASSY
3	1	D4915-1	SKIDTUBE SUPPORT
4	4	AN4-11A	BOLT
5	2	AN4-15A	BOLT
6	6	MS21042-4	NUT
7	6	NAS1149F0463P	WASHER (AN960JD416)

**RELEASED**  
2013-08-11

A	NEW RELEASE	DB	13.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	AP	D4901	SHEET 1 OF 3
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	AFT SKIPAW	NTS
DATE	13.07.22	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

